

February 2-4, 2009 Miami Beach Convention Center - Miami, FL www.itexpo.com

Celebrating a decade

of educating the communications

industry!

The World's **Communications** Conference

The industry's best-attended event attracting thousands of Communications Professionals seeking new partners and the latest information

Exhibitor & Sponsorship Prospectus



Diamond Sponsor:



Mark Your Calendar!

February 2-4, 2009



Reserve Your Space Now for the First and Biggest Event of 2009 - ITEXPO!

Supported By:





More than 7,000 INDUSTRY PROFESSIONALS

Attendees will be coming from companies of all shapes and sizes, and from all around the world to join us for this exciting three-day event.

INTERNET TELEPHONY® Conference & EXPO is the premier event in the IP Communications industry. Since our first event held in 1999, over 90,000 IP Communications professionals have come to ITEXPO to learn, exchange ideas, develop new contacts, and meet with vendors like you on the exhibit floor. The result is one of the most unique atmospheres you will find at any event, with a bustling exhibit hall filled with knowledgeable people doing business and making deals.



MIAMI BEACH CONVENTION CENTER
MIAMI, FLORIDA • FEBRUARY 2-4, 2009

WWW.itexpo.com

GLOBAL AUDIENCE -



GLOBAL AUDIENCE

You could

TRAVEL

every day of the year

and still not visit

with as many companies

as you'll see

With nearly every type and size of company imaginable, no matter who your target audience is...

you'll find it at ITEXPO.

Attendees from 111 different countries attended ITEXPO in 2008

IN JUST 3 DAYS

at ITEXPO

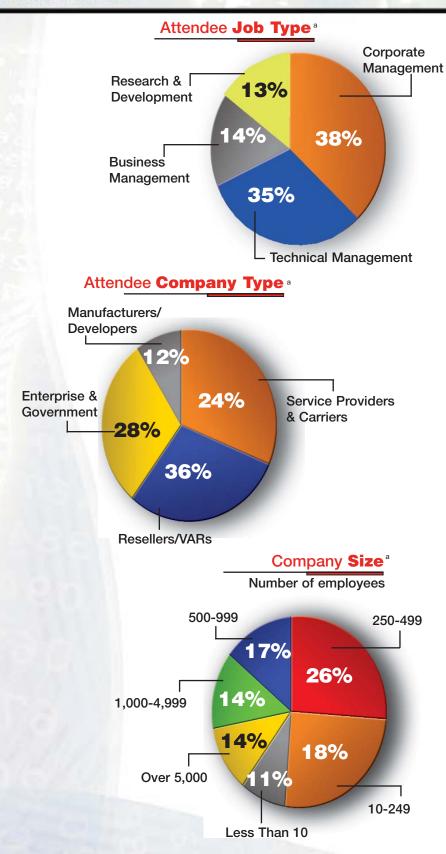
over 4,000 different companies were represented at ITEXPO in Miami last year, covering the full gamut of the industry.

Nearly 3 of every 4 attendees at ITEXPO are Vice Presidents or higher, with thousands of C-Level execs and presidents in attendance.

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- WHO ATTENDS ITEXPO?





ITEXPO ATTENDEES MEAN BUSINESS -



No matter what type of solution you provide, you'll find attendees at INTERNET TELEPHONY Conference & EXPO who are actively looking to buy it.

- 95% of attendees are personally involved in making buying decisions
- plan to spend at least \$100,000 this year on IP communications products
- of attendees said they plan to purchase a product they saw at the last ITEXPO
- **31%** said the show influenced a product or vendor selection
- 95% of exhibitors said they reached the specific audience they were targeting

That means there are literally thousands of attendees on the exhibit floor looking to buy what you offer AND with significant amounts of money to spend.

One of the most unique things you will find at ITEXPO that differentiates it from other events is the buying activity of the attendees. At last year's ITEXPO, 80% of attendees said they plan to spend at least \$100,000 on telecom/IT products in the next 12 months.

A great show. Lots and lots of leads generated here. Typically ITEXPO is one of our best shows...so we always look forward to being here.

- Robert Sparks, Netsapiens, Sponsor, ITEXPO East 2008



NET - WHAT ARE **ATTENDEES LOOKING FOR?***

Billing/OSS

Cable Telephony

Call recording/logging/monitoring

CRM

Hosted telecom services

Hosted contact center solutions

IMS solutions

Industrial computing

Interconnection facilities

Internet telephony gateways

IP centrex

IP conferencing

IP contact center

IP fax

IP PBX

IP phones

IP telephony headsets

IPTV solutions (for carriers)

Media servers

Open source solutions

PC-to-Phone solutions

Peer-to-peer VoIP

Prepaid calling

Presence-based apps

QoS/Network monitoring

Network security

Service creation

Session border controllers

SIP trunking

SIP solutions

SMB solutions

Softswitches

SOHO IP telephony

Speech

Telecom expense management

Test/measurement tools

Triple play solutions (for carriers)

UC applications

UPS/Power solutions

Video conferencing

Voice peering

VoIP components (DSPs, SOC, boards, etc.)

VoIP training

Wholesale telecom service

WiFi telephony

Workforce management

63%

of attendees plan to purchase products and services they saw on the show floor within 12 months*



of attendees say the show influenced a product and/or vendor selection*

* Source: Attendee Survey





SPONSORSHIP OPPORTUNITIES -





Sponsors of INTERNET TELEPHONY
Conference & EXPO receive the most
exposure to this critical audience before, during, and after the show.
With prominent signage, frequent print
ads, aggressive online marketing, and
post-show communications, sponsors
receive MILLIONS of impressions to
this powerful audience.

Make the most of your ITEXPO
experience with one of our three
premium sponsorship packages DIAMOND, PLATINUM, or GOLD.
Each sponsorship package has been
designed to deliver the most
successful show possible, including
exhibit space, signage, promotional
materials, and a significant
Web site presence.

Call today to find out which sponsorship package works best for your company, and make the most of your time at ITEXPO.



- **EXHIBIT** OPPORTUNITIES

The exhibit floor at INTERNET
TELEPHONY Conference & EXPO is the most productive in the industry, with thousands of attendees seeking out business solutions. Other, less focused events might have bigger exhibit halls, with bigger booths that stretch as far as the eye can see. But without the traffic, is the huge expense of participating in those shows worth it?

ITEXPO works because it delivers traffic to the hall, and all of these attendees have the time to make their way to your booth. That means your booth will have visitors - often more traffic than you can handle. But that translates into more leads, more sales and more business - which is why you are exhibiting in the first place.

Stretch your marketing dollar further and generate the ROI you need by exhibiting at ITEXPO.





- **EXHIBIT** OPPORTUNITIES

Miami Beach Convention Center Miami Beach, FL 1137 1036 937 1136 1037 Aisle 200 Aisle 1134 1035 1133 1132 1033 1032 933 232 **CALL CENTER 2.0** 1129 1128 1029 1028 929 928 829 528 429 228 1127 1126 1027 1121 1120 1023 722 623 1117 216 COMMUNICATIONS DEVELOPER 1113 212 208 1105 1003 MANUAL **ENTRANCE**



SPECIAL OPPORTUNITIES -



Stand out from the crowd with these special opportunities created to highlight your company, showcase your new product, or drive more traffic to your booth.

New product showcase

There is no better place to launch your new product, or show-case a recently released product, than the New Product Showcase at ITEXPO East 2009. Your product will be displayed prominently in the most high-traffic area of the convention center complete with signage and promotional literature. In addition, you will receive a photo and description of the product in both the show directory and the ITEXPO Web site, along with a rotating banner ad on the Web site.



Car sponsorship

You can once again sponsor a brand new car to be given to one lucky attendee at ITEXPO. This car giveaway is definitely one of the most popular features of the show. The sponsors of the giveaway not only receive great appreciation from the winner, but more importantly, receive a huge surge in booth traffic as attendees must visit each sponsor to enter the drawing. A very affordable and highly effective way of increasing your booth traffic and visibility in the exhibit hall.

(Hurry - these will sell out FAST.)

High profile sponsorship opportunities

There are many other terrific sponsorship opportunities available, designed to increase your visibility among the high-profile audience at ITEXPO. Sponsor the official conference back packs, notepads and pens, staff shirts, or have your banner prominently displayed in the lobby for all to see.



Each of these opportunities is only available to a limited number of participants.

Call today to make sure you don't miss out!

203-852-6800 Ext. 146

SPONSORS AND TESTIMONIALS -





IP Communications is now. For the who, what, where, why and how, INTERNET **TELEPHONY Conference & EXPO** (ITEXPO) hosted by TMC, is the key event in the IP Communications industry.

Tradeshow Vibes newsletter

This is one of the best shows for IP Communications, combining everybody from the U.S. and customers from Latin America. A great crowd, very busy, one of the best shows for us every year. We got a lot of great leads here.

Robert Messer, ABP

The traffic has been very heavy - we've had people in front of the booth for the whole show. This has been one of our best shows in the last few years.

Roy Essex, AudioCodes

GOLD Sponsors



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